

ABSTRACT OF THE DISCLOSURE

A grip strip is made by preparing a substrate sheet having a plurality of through holes through top and bottom sides thereof, and made from a first polymer, then dipping or coating the substrate sheet with a melt second polymer different from the first polymer
5 such that the through holes of the substrate sheet are filled up and at least one of the top and bottom sides of the substrate sheet is covered by the second polymer, and then hardening the second polymer-covered substrate sheet.